



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3622-1

Job Sheet 175788



Part No: D3622-1

Job Qty: 30 ea

Part Name: Ball Stud



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/23/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D IPP Rev:A New Issue 07-04-24 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	4/21/18	4/21/18	0.00	0.00	Start Up Machining-2	1'	JB 18-05-28
100	Hardinge	30 pcs	4/23/18	4/23/18	0.00	3.90	Hardinge		JB 18-05-28
110	QC	30 pcs	4/23/18	4/23/18	0.00	0.00	QC2 Machining-2		JB 18-05-28
120	QC	30 pcs	4/23/18	4/23/18	0.00	0.00	QC8 Machining-2		JB 18-05-28
130	Packaging	30 pcs	4/23/18	4/23/18	0.00	0.00	Packaging3-1		MAY 29 2018
140	QC21-SA	30 Ea	4/23/18	4/23/18	0.00	0.00	QC21		MAY 29 2018

Part Op
Descriptions: 100 - 1-TURN AS PER FOLIO FA686 & DWG D3622 ,

21
9-8

MAY 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303H0.500	303 Hex Bar .500	3.2400 ft (.108 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303H0.500	3	46	0

Part Specifications

Specifications could not be found.

Plex 4/10/18 2:32 PM Dart.Gagnon.Michelle

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	08.04.15	New Issue	KJ/DD	
B	10.02.02	Dwg Rev updated	KJ	
C	11.02.18	Dimensions updated per Dwg Rev C	KJ	
D	16.06.24	Dwg Rev updated	KJ	
E	16.10.13	Dimensions updated	KJ	



Container No: S075108



Part: D3622-1

Job No: 175788

Serial No/Batch: S075108

Revision:

Inspector:

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Date: 05/28/18